* 1. Main Valve

1. The main valve shall be a Singer *specify main valve model number (106/S106/206/S206)* -PGM double chamber, dual diaphragm actuated *specify (full/reduced)* port model.
2. Main valves 4” (100mm) and smaller shall provide smooth, frictionless motion with actuation being achieved by the use of a flat style EPDM diaphragm. They shall be constructed of nylon fabric bonded with synthetic rubber. The diaphragm shall not be used as a seating surface
3. Main valves, 6” (150mm) and larger, shall provide smooth frictionless motion to ensure a low flow stability to *specify minimum USGPM or L/s*, achieved using SRD-Single Rolling Diaphragm technology.
4. The main valve, adapter and bonnet shall be constructed of ASTM A536 (Grade 65/45/12) ductile iron.
5. The main valve bonnet and adapter shall be located using two or more locating guide pins to maintain the inner valve assembly alignment and for ease of maintenance.
6. The main valve trim, consisting of seat ring and primary and secondary stems shall be constructed of AISI 316 stainless steel. The valve stems shall have wrench flats for ease of maintenance.
7. The main valve shall provide a drip-tight seal using a mechanically retained resilient disc, having a rectangular cross section, against the stationary AISI 316 stainless steel seat ring.
8. The stationary AISI 316 stainless steel seat ring of main valves 2.5” (65mm) and larger shall be held in place using Spiralock® self-locking screws and seat ring retainers.
9. All internal and external ferrous components, including all mating surfaces, shall be coated with an NSF-61 approved fusion bonded epoxy to a minimum of 10 mils DFT-Dry Film Thickness.
10. The main valve elastomers: diaphragms, resilient disc and seals, shall be of EPDM or Buna-N.
11. All main valve fasteners (bolts, nuts, studs, cap screws) shall be supplied as AISI 18-8 or 304 stainless steel. All bonnet bolts shall be fitted with stainless steel washers to prevent damage to the bonnet coating.
12. Valve shall have flanged, threaded or grooved end connections. Flanged connections shall be *specify ANSI/ASME B16.42 Class 150#/300# or ISO 7005-2 PN10/16/25/40* flange drilled, faced and rated.
13. All repairs and maintenance shall be possible without removing the valve from the line. To facilitate easy removal and replacement of the inner valve assembly and to reduce unecessary wear on the guide, the stem shall be vertical when the valve is mounted ina horizontal line.
14. Each valve shall be air tested prior to shipment. The standard test shall include leakage test, seat leakage test, and stroke test. Refer to IOM 622B for further details or contact Singer Valve. Ewhere the set point is provided, Singer Valve will preset the pilot. Further testing is available on request at published rates within the capabilioties of Singer Valve’s manufacturing facilities.